

Date: Wednesday, 12/7/2005 8:25:38 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: JACK SADDLE		
Job Number	: 25132					
Estimate Number	: 11177					
P.O. Number	: N/A		Part Number	: D2281		
This Issue	: 12/7/2005	S.O. No. : N/A	Drawing Number	: D2281 REV G		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: G		
Previous Run	: N/A		Material	: N/A		
Written By	: SEE COMMENT Below		Due Date	: 12/20/2005		
Checked & Approved By	: SEE COMMENT Below		Qty:	100	Um:	Each
Comment	: Est Rev:A		Removed from 9 Digit	05-12-02	JLM	

Additional Product

Job Number:

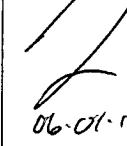
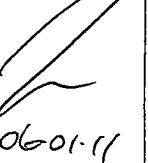


Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		Comment: PURCHASING 245 Issue P/O: _____ Email or Ship Dxf file to vendor Laser cut as per Dwg D2281 Material release note required. <i>U 95-12-07 100</i>
2.0	D2281F	Jack Saddle
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s) Jack Saddle
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <i>DL 05/12/23 101</i>
4.0	QC6	DIMENSIONAL CHECK
		Comment: DIMENSIONAL CHECK <i>J 05-12-28 101</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: Deburr <i>FF 06-01-03 100</i>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/01/11	6	I part is scrap because it's bent crooked.	 03/01/11	Scrap + destroy	SP 06/01/11	 06-01-11		 06/01/11

NOTE: Date & initial all entries

Date:
User:

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: JACK SADDLE

Job Number: 25132

Part Number: D2281

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per D2281 using D2281-T2

SB 06/01/11 100
PTO

7.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

CL 06/01/11 101

9.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SU 06/01/13

101

101

DD 06/01/18

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

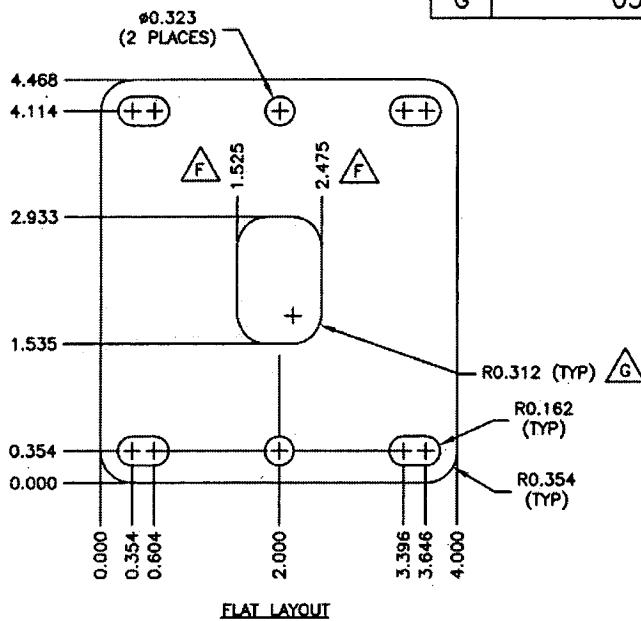
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

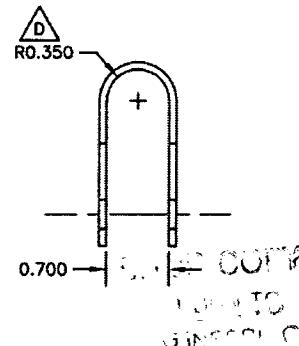
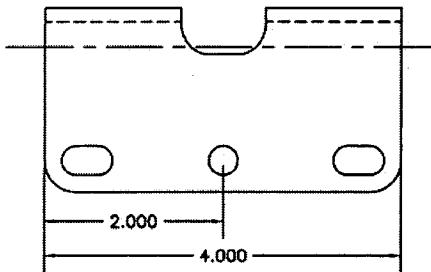


DESIGN BW	DRAWN BY <i>PF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>IP</i>	APPROVED <i>MMS</i>	DRAWING NO. D2281	REV. C SHEET 1 OF 1
DATE 05.06.07		TITLE JACK SADDLE	SCALE 1:2
A	94.10.14	NEW ISSUE	
B	94.10.18	DIMENSION WAS 2.878	
C	94.11.04	ADD TOOLING NOTCH	
D	98.03.27	R0.350 WAS R0.280	
E	04.11.18	REMOVE TOOLING NOTCHES	
F	05.03.16	REDESIGN FLAT PATTERN	
G	05.06.07	REDESIGN FLAT PATTERN	

RELEASED
AB
05/08/11



FLAT LAYOUT



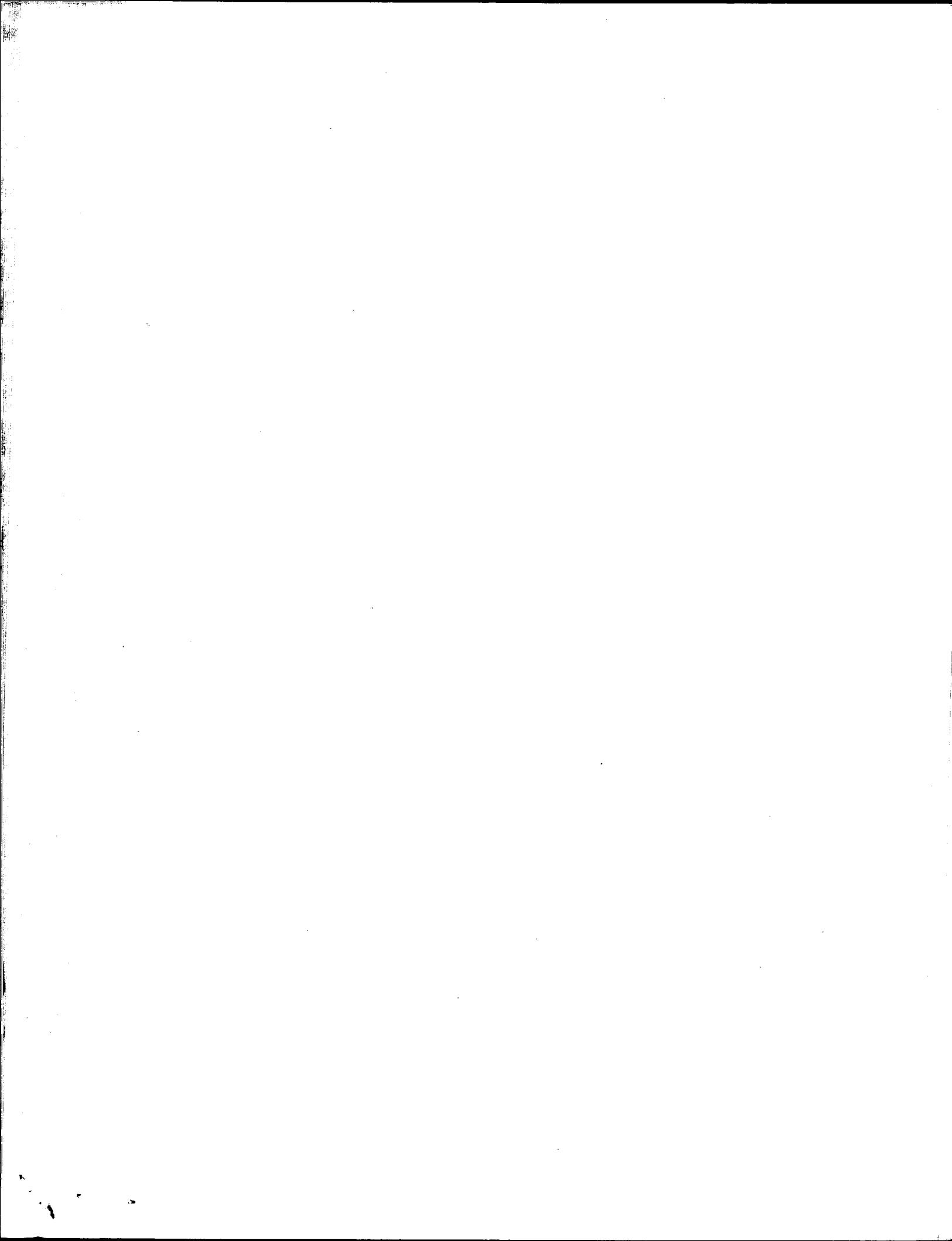
D2281 JACK SADDLE

- 1) MATERIAL: 304/316 SS, 0.080 THICK (REF DART SPEC. M304S14GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

75132

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 燕成實業股份有限公司
YIEH MAU CORP.

INVOICE NO. :
COMMODITY :

F05M43ER
PRIME COLD ROLLED STAINLESS STEEL SHEET

SPECIFICATION:
CUSTOMER:

AISI 304
INTEGRIS METALS LTD

MATERIAL TEST/INSPECTION CERTIFICATE

9026453

14ya 55 3042B
part # D2281 rev6

LUS-12-28

1. 地址:高華總公司竹南廠安南路345號
345, SHUN AN RD. LU CHU HSII
KAOHSIUNG TAIWAN R.O.C.
TEL:(07)6572886 FAX:(07)657300
CERTIFICATE NO: F05M43ER
DATE OF ISSUE:05/31/2005
PAGE 2/2

BUYERS ITEM NO.	SIZE	NO.	Weight (N.W.)		Heat No.	ID NO.	Physical Properties Tensile Test GL=50 mm/m					Chemical Composition (%)							
			KGS	LBS			YS (N/mm ²)	TS (N/mm ²)	EL (%)	HRB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100
AISI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7427-7166	11GA/48"X 96"	1	1,459	3,217	YU137458	44S65351A-112	818	669	51	84	167	4.6	47	115	31	2	808	1892	3.5
7427-7166	11GA/48"X 96"	1	1,474	3,250	YU136039	44S65756B-111	298	644	51	85	171	5.4	48	121	31	11	809	1849	3
AISI 304, 2B FINISH, WITH PAPER INTERLEAVED, SLITTED EDGE.																			
7426-5961	22GA/48"X120"	1	1,430	3,153	YU238420	44S63676B-21	278	659	53	83	163	4.1	50	122	33	4	804	1813	3.3
7426-5059	16GA/48"X 96"	1	1,279	2,820	YU137477	44S65315RB-22	304	672	51	82	159	4.4	48	118	35	3	814	1814	3.4
7426-5497	16GA/60"X120"	1	1,410	3,109	YU233688	44S64690A-21	289	658	50	81	158	3.9	49	121	31	4	806	1824	2.9
7426-8053	14GA/48"X120"	1	1,456	3,210	YU230936	44S67866A-5	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,456	2,822	YU230936	44S67866A-1	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7426-7949	14GA/48"X 96"	1	1,456	2,822	YU230936	44S67866A-2	295	657	50	81	157	3.8	50	111	26	2	812	1808	3
7427-3699	11GA/48"X120"	1	1,447	3,190	YU137387	44S64897-11	314	664	50	86	173	5	50	124	26	2	812	1808	3
7427-3699	12GA/48"X120"	1	1,460	3,197	YU137387	44S64897-12	314	664	50	86	173	5	50	124	32	4	808	1815	3.4
7427-3699	12GA/48"X120"	1	1,451	3,199	YU137887	44S64897-13	314	664	50	86	173	5	50	124	32	4	808	1816	3.4
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-215	294	657	54	82	161	4.4	51	127	30	3	818	1815	3.4
7427-3699	12GA/48"X120"	1	1,446	3,188	YU136911	44S64898-216	294	657	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-3641	12GA/48"X 96"	1	1,462	3,223	YU136911	44S64898-214	294	657	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-4127	12GA/60"X120"	1	1,426	3,144	YU137982	44S60273-22	294	657	54	82	161	4.4	51	127	30	3	818	1807	2.7
7427-4242	12GAK60"X144"	1	1,370	3,020	YU137982	44S60273-23	294	664	52	84	168	4	50	117	28	2	810	1817	2.4
7427-8445	11GA/48"X120"	1	1,396	3,082	YU233792	44S65308A-16	317	681	47	86	173	4.1	52	115	34	3	805	1807	2.8
7427-6445	11GA/48"X120"	1	1,371	2,607	YU233792	44S65308A-17	317	681	47	86	173	4.1	52	115	34	3	805	1807	2.8
AISI 304, NO.4 (SIC) FINISH, WITH 100 MIC. FILM ON MAIN SIDE, WITH BACK-PASS, SLITTED EDGE.																			
7426-6343	16GA/60"X96"	1	1,285	2,883	YU136717	44S65088B-11	299	853	52	81	156	4.2	48	111	30	4	814	1831	2.4

19 26,758 58,994

mm

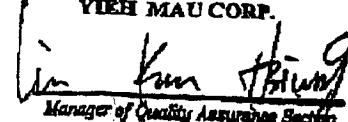
NO MERCURY CONTAMINATION

I HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS
BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Bend test: good for all Heat No.

- PRIME MATERIAL, NO DINGS, NO DENTS, NO SCRATCHES
- P.O. NO. 447602 (VANCOUVER)
- SALES CONTRACT: F05M438
- DOCUMENTARY CREDIT NUMBER: ILCMSP002729

YIEH MAU CORP.


Manager of Quality Assurance Section